## DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

(X) Original	() Supplemental	() Substitute	() PCT

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am an original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled "A POLYMER/CLAY NANOCOMPOSITE COMPRISING A CLAY MIXTURE AND A PROCESS FOR MAKING SAME", which is described and claimed in the specification

(check one)	[]	which is attached hereto, or
	[X]	which was filed on December 1, 1999, as United States Application No.
		09/452,318 and with amendments through (if applicable), or
		in International Application No. PCT/, filed, and as amended on (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose all information known by me to be material to the patentability of the claims of this application in accordance with Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code §119 (a)-(d) or §365(b) of any foreign application(s) for patent or inventor's certificate, or §365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed:

Р	RIOR FOREIGN APPL (ENTER BELOW IF APPI		Y CLAIMED RIATE BOX BELOW)	
APP. NUMBER COUNTRY		DAY/MONTH/YEAR FILED	YES	NO

I hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below.

:: 05015.0263 (70964 US02) SERIAL NO.: 09/452,318

APPLICATION NUMBER	FILING DATE		
60/111,074	December 7, 1998		

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose all information known by me to be material to the patentability of the claims of this application as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

APPLICATION SERIAL NO.	FILING DATE	STATUS (MARK APPROPRIATE COLUMN BELOW)		MN BELOW)
		PATENTED	PENDING	ABANDONED

I hereby appoint the following attorneys and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

Rose M. Allen	Reg. No. 35,424	Karen A. Harding	Reg. No. 33,967
Michael J. Blake	Reg. No. 37,096	Matthew W. Smith	Reg. No. 35,366
Betty J. Boshears	Reg. No. 33,864	Cheryl J. Tubach	Reg. No. 38,346
Harry J. Gwinnell	Reg. No. 29,000	Jonathan D. Wood	Reg. No. 39,076
William H. Needle Sumner C. Rosenberg David G. Perryman Mitchell A. Katz Gregory J. Kirsch Gwendolyn D. Spratt Nagendra Setty D. Andrew Floam William R. Johnson Allan G. Altera John L. Capone Shari Corin Kean J. DeCarlo LaVonda R. DeWitt	Reg. No. 26,209 Reg. No. 28,753 Reg. No. 33,428 Reg. No. 33,919 Reg. No. 35,572 Reg. No. 36,016 Reg. No. 38,300 Reg. No. 34,597 Reg. No. 32,875 Reg. No. 40,274 Reg. No. 41,656 Reg. No. P-46,243 Reg. No. 39,954 Reg. No. 40,396	Charles H. Fails Jacqueline M. Hutter Matthew D. Josephic David S. Kerven Lori L. Kerber Janice A. Kimpel Lawrence D. Maxwell Tina W. McKeon Mary L. Miller Mark A. Murphy Lance D. Reich Lisa A. Samuels Lawrence A. Villanueva Mitchell G. Weatherly Tim T. Xia	Reg. No. 37,616 Reg. No. 44,792 Reg. No. 43,699 Reg. No. 43,712 Reg. No. 41,113 Reg. No. 42,734 Reg. No. 35276 Reg. No. 43,791 Reg. No. 42,915 Reg. No. 42,097 Reg. No. 43,080 Reg. No. 43,968 Reg. No. 40,864 Reg. No. 40,864 Reg. No. 45,242

Address all telephone calls to Mitchell A. Katz at telephone no. (404) 688-0770.

5.: 05015.0263 (70964 US02) SERIAL NO.: 09/452,318

Address all correspondence to:

Mitchell A. Katz, Esq.

NEEDLE & ROSENBERG, P.C. Suite 1200, The Candler Building 127 Peachtree Street, N.E.

Atlanta, Georgia 30303-1811

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of inventor:		Robert Boy	d Barbee				
Inventor's signature:		Robert C	Sord Barb	24	Date: _	1 June	2000
Residence:		500 Rambl	ing Road, Kings	sport, Tenne	ssee 376	63-2131	
Post Office Address:		same as ab	ove				
Citizenship:		USA					
		•					
Full name of inventor:		John Walk	er Gilmer				
Inventor's signature:	Jahn V	Valher	2 men	<u>.                                    </u>	Date: <u>2</u>	4 May	1000
Residence:		2624 Wild	wood Drive, Kir				
Post Office Address:	V	same as ab	ove				

**USA** 

Citizenship:

# ATTORNEY DOCKET No.: 05015.0263 (70964 US02) SERIAL NO.: 09/452,318

Full name of inventor:

James Christopher Matayabas, Jr.

1380 W. Saragosa Place, Chandler, Arizona 85224-7216

Post Office Address:

same as above

Citizenship:

Residence:

**USA** 

W029836

Date: May 15, 2000

Full name of inventor:

Tie Lan

Inventor's signature:

760 Waterford Court, Lake Zurich, Illinois 60047

Post Office Address:

same as above

Citizenship:

Residence:

People's Republic of China

W029836

- 5 -

### ATTORNEY DOCKET

.: 05015.0263 (70964 US02) SERIAL NO.: 09/452,318

Full name of inventor:

Vasiliki Psihogios

Inventor's signature:

Date: May 25, 2000

Residence:

321 N. Smith Street, Apt. 1, Palatine, Illinois 60067

Post Office Address:

same as above

Citizenship:

USA

Vasiliki Pis

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#### IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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		)
Assignee:	University of South Carolina Research Foundation	)
	·	) )

#### REVOCATION AND APPOINTMENT OF POWER OF ATTORNEY

Commissioner of Patents Washington, D.C. 20231

Dear Sir:

The Assignee hereby revokes all previous powers of attorney and/or authorizations of agent given in the patent applications identified on the attached Schedule A, and hereby appoints Troutman Sanders LLP, having a Customer Number of 006980, and the attorneys and agents that are associated with this Customer Number from time to time, to prosecute these patent applications and transact all business in the Patent and Trademark Office connected with the pending applications. Please address all future correspondence regarding the patent applications identified in the attached Schedule A to:

Todd Deveau Troutman Sanders LLP 600 Peachtree Street, N.E., Suite 5200, Atlanta, Georgia 30308-2216 (phone: 404-885-3000)

I am the authorized agent of the Assignee-of-record in the patent matters of Schedule A.

Respectfully submitted,

10/01/02	By: 2 A. 4
Date:	-William C. Horris, Ex

-William C. Hofris, Executive Director
UNIVERSITY OF SOUTH CAROLINA
RESEARCH FOUNDATION

Anthony M. Boccanfuso, Ph.D. Managing Director

#### SCHEDULE A

Serial No.	Filing Date	Title	Docket No.
09/338,222	6/22/1999	Nanocomposites for High Barrier Applications	USC3.CIP
10/092,128	3/ 6/2002	Process for Preparing High Barrier Nanocomposites	USC3.CIP.CON2
09/354,205	7/15/1999	Process for Preparing an Exfoliated, High I.V. Polymer Nanocomposite with an Oligomer Resin Predand an Article Produced Therefrom	USC7
10/145,833	5/14/2002	Process for Preparing an Exfoliated, High I.V. Polymer Nanocomposite With an Oligomer Resin Precursor and an Article Produced Therefrom	USC7.CON
10/198,916	7/19/2002	Process for Preparing an Exfoliated, High I.V. Polymer Nanocomposite with an Oligomer Resin Precursor and an Article Produced Therefrom	USC7.CON2
09/451,549	12/ 1/1999	A Polymer/Clay Nanocomposite Having Improved Gas Barrier Comprising a Clay Material With a Mixture of Two or More Organic Cations and a Process for Preparing Same	USC8
10/072,759	2/ 8/2002	Polymer/Clay Nanocomposite Comprising a Functionalized Polymer or Oligomer and a Process for Preparing Same	USC9.CON
09/452,317	12/ 1/1999	A Colorant Composition, a Polymer Nanocomposite Comprising the Colorant Composition and Articles Produced Therefrom	USC11
09/452,826	12/ 1/1999	A High Barrier Amorphous Polyamide-Clay Nanocomposite and a Process for Preparing Same	USC13
10/144,427	5/13/2002	Process for Preparing a High Barrier Amorphous Polyamide-Clay Nanocomposite	USC13.CON
09/593,905	6/14/2000	A Polymer Nanocomposite Comprising a Layered Clay Material Modified with an Alkoxylated Onium	USC14

### SCHEDULE A (cont'd)

09/583,120	5/30/2000	A Polymer Nanocomposite Comprising a Maxtrix Polymer and a Layered Clay Material Having A Low Quartz Content	USC15
09/452,319	12/ 1/1999	A Polymer/Clay Nanocomposite Comprising a Clay Treated with a Mixture of Two or More Onium Salts and a Process for Making Same	USC10
09/870,929	5/30/2001	A Polymer Nanocomposite Comprising a Matrix Polymer and a Layered Clay Material Having a Decreased Level of Extractable Material	USC17
09/728,954	12/ 1/2000	A Polymer-Clay Nanocomposite Comprising an Amorphous Polymer or Oligomer	USC16
60/111,202	12/ 7/1998	Preparation of Highly Exfoliated Polyamide Nanocomposites with Oligomer Precursor	USC7.PRV
09/452,318	12/ 1/1999	A Polymer/Clay Nanocomposite Comprising a Clay Mixture and a Process for Making Same	USC12

#### **ASSIGNMENT**

WHEREAS, EASTMAN CHEMICAL COMPANY, a Delaware corporation having an office at 100 North Eastman Road, Kingsport, Tennessee 37660, United States of America, is the owner of the entire right, title and interest in United States Patent Applications listed on Schedule A (attached) and the respective inventions disclosed therein;

AND WHEREAS UNIVERSITY OF SOUTH CAROLINA RESEARCH
FOUNDATION, a non-profit educational and research institution having a place of business at
901 Sumter Street, 514 Byrnes Building, Columbia, South Carolina 29208, United States of
America, is desirous of acquiring the entire right, title and interest in and to said United States
Patent Application(s) and respective inventions disclosed therein.

NOW, THEREFORE, for and in consideration of the sum of one dollar (\$1.00) and other good and valuable consideration, the receipt of which is hereby acknowledged, said EASTMAN CHEMICAL COMPANY has sold, assigned and transferred, and does hereby sell, assign and transfer to said UNIVERSITY OF SOUTH CAROLINA RESEARCH FOUNDATION, said United States Patent Application(s) and the inventions of the foregoing, the same to be held and enjoyed by UNIVERSITY OF SOUTH CAROLINA RESEARCH FOUNDATION for its own use and enjoyment and the use and enjoyment of its successors, assigns or other legal representatives, to the end of the term or term for which said patents are granted or reissued r extended as fully and entirely as the same would have been held and enjoyed by EASTMAN CHEMICAL COMPANY if this assignment and sale had not been made, as assignee of the entire right, title and interest therein and in and to all income, royalties, damages and payments now or hereafter due or payable with respect thereto in and to all causes of action (either in law or in equity) and the right to sue, counterclaim, and recover for past, present and future infringement of the rights assigned or to be assigned under this Assignment.

EASTMAN CHEMICAL COMPANY covenants that it has full right to convey the entire interest herein assigned, and that it has not executed, and will not execute, any agreements inconsistent herewith.

IN TESTIMONY WHEREOF, EASTMAN CHEMICAL COMPANY has caused this Assignment to be executed by its duly authorized officers this 20th day of June, 2002.

EASTMAN CHEMICAL COMPANY

Bernard J. Graves, Jr., Assistant Secretary and Assistant General Counsel

#### **ATTESTATION OF WITNESS**

I, J. Wyliche Geska, whose full post office address is 443 Andover Court, Kingsport, TN 37663 U.S.A. was personally present and did see Bernard J. Graves, Jr., who is personally known to me, execute the above assignment.

Signature of Witness

### **SCHEDULE A**

### **United States Patent Applications**

	•	Title		
Application No.	Filing Date			
09/338,222	22 June 1999	NANOCOMPOSITES FOR HIGH BARRIER APPLICATIONS		
09/354,205	15 July 1999	PROCESS FOR PREPARING AN EXFOLIATED, HIGH I.V. POLYMER NANOCOMPOSITES WITH AN OLIGOMER		
	· 1.	RESIN PRECURSOR AND AN ARTICLE PRODUCED THEREFROM		
09/451,549	01 December 1999	A POLYMER/CLAY NANOCOMPOSITE HAVING IMPROVED GAS BARRIER COMPRISING A CLAY MATERIAL WITH A MIXTURE OF TWO OR MORE ORGANIC		
		CATIONS AND A PROCESS FOR PREPARING SAME		
09/452,319	01 December 1999	A POLYMER/CLAY NANOCOMPOSITE COMPRISING A CLAY TREATED WITH A MIXTURE OF TWO OR MORE ONIUM SALTS AND A PROCESS FOR MAKING SAME		
09/452,317	01 December 1999	A COLORANT COMPOSITION, A POLYMER NANOCOMPOSITE COMPRISING THE COLORANT COMPOSITION AND ARTICLES PRODUCED THEREFROM		
09/452,318	01 December 1999	A POLYMER/CLAY NANOCOMPOSITE COMPRISING A CLAY MIXTURE AND A PROCESS FOR MAKING SAME		
09/452,826	01 December 1999	A HIGH BARRIER AMORPHOUS POLYAMIDE-CLAY NANOCOMPOSITE AND A PROCESS FOR PREPARING SAME		
09/593,905	14 June 2000	A POLYMER NANOCOMPOSITE COMPRISING A LAYERED CLAY MATERIAL MODIFIED WITH AN ALKOXYLATED ONIUM COMPOUND		
09/583,120	30 May 2000	A POLYMER NANOCOMPOSITE COMPRISING A MATRIX POLYMER AND A LAYERED CLAY MATERIAL HAVING A LOW QUARTZ CONTENT		
09/728,954	01 December 2000	A POLYMER-CLAY NANOCOMPOSITE COMPRISING AN AMORPHOUS POLYMER OR OLIGOMER		

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• •	09/870,929	30 May 2001	A POLYMER NANOCOMPOSITE COMPRISING A MATRIX POLYMER AND A LAYERED CLAY MATERIAL HAVING A DECREASED LEVEL OF EXTRACTABLE MATERIAL
	60/225,499	15 August 2000	NOVEL PROCESSES FOR REDUCING HAZE IN ARTICLES MADE FROM A POLYMER NANOCOMPOSITE COMPRISING A MATRIX POLYMER AND A LAYERED CLAY MATERIAL
	10/052,722	18 January 2002	PROCESS FOR PREPARING HIGH BARRIER NANOCOMPOSITES
	10/072,759	08 February 2002	OLIGOMER COMPRISING AN AMMONIUM GROUP
•	10/092,128	06 March 2002	PROCESS FOR PREPARING HIGH BARRIER NANOCOMPOSITES
	10/145,833	14 May 2002	PROCESS FOR PREPARING AN EXFOLIATED, HIGH I.V. POLYMER NANOCOMPOSITE WITH AN OLIGOMER RESIN PRECURSOR AND AN ARTICLE PRODUCED THEREFROM
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#### ASSIGNMENT

For good and valuable consideration received, we, Robert Boyd Barbee, a citizen of the United States of America, residing at 500 Rambling Road, Kingsport, Tennessee 37663-2131, U.S.A., James Christopher Matayabas, Jr., a citizen of the United States of America, residing at 1380 W. Saragosa Place, Chandler, Arizona 85224-7216, U.S.A., John Walker Gilmer, a citizen of the United States of America. residing at 2624 Wildwood Drive, Kingsport, Tennessee 37660-4754, U.S.A., Tie Lan, a citizen of the People's Republic of China, residing at 760 Waterford Court, Lake Zurich, Illinois 60047, U.S.A; and Vasiliki Psihogios, a citizen of the United States of America, residing at 321 N. Smith Street, Apt. 1, Palatine, Illinois 60067, U.S.A., do hereby sell and assign to EASTMAN CHEMICAL COMPANY, a Delaware corporation having a place of business at Kingsport, Tennessee, its successors and assigns, the entire right, title, interest and prior rights in and to all of our inventions. discoveries and improvements disclosed in an application for Letters Patent for a "A POLYMER/CLAY NANOCOMPOSITE COMPRISING A CLAY MIXTURE AND A PROCESS FOR MAKING SAME," Application Serial No. 09/452.318. filed on December 1, 1999; and all right, title and interest in and to Letters Patent and similar protective rights granted on said application in the United States and other countries, as well as the right to claim any applicable priority rights arising from said application under the terms of any applicable conventions, treaties, statutes or regulations, said application filed and to be issued in the name of EASTMAN CHEMICAL COMPANY or its designee; and we agree to execute such documents as in the judgment of EASTMAN CHEMICAL COMPANY may be necessary to obtain any such patent and similar protective rights and vest and maintain the title thereto in EASTMAN CHEMICAL COMPANY or its designee; and we further agree that upon request, but without expense to us, we shall furnish the EASTMAN CHEMICAL COMPANY or its designee any data, information, exhibits, memoranda, or other evidence in our possession relating to any said inventions, discoveries, improvements, and to testify in any ex parte or inter partes legal proceedings relating to any of said inventions, discoveries, improvements, applications, patents or similar protective rights; and we authorize and request issuance of all Letters Patent and similar protective rights

that may be granted on any of said applications, to the extent that and in such manner as such issuance shall be requested by EASTMAN CHEMICAL COMPANY or its designee. This document shall be governed, construed, and interpreted in all respects in accordance with the laws of the State of Tennessee, U.S.A.

ve executed this Assignment thisday of
- abet Good Sarbee
Robert Boyd Barbee
ve executed this Assignment this 24th day of
John Walker Gilmer

	I, James	Christopher	Matayabas,	Jr., have exec	cuted this As	ssignment this	<u> </u>
day of	May	, 2000.					
	0				•		
		·		,			•

James Christopher Matayabas, Jr.

	I, Tie Lan, have executed this Assignment this day of May,
2000.	
	La-
	Tie Lan

	I, Vasiliki Psihogios, have executed this Assignment this 25 day of May
2000.	
	Vuelle Peliopsi Vasiliki Psihogios

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